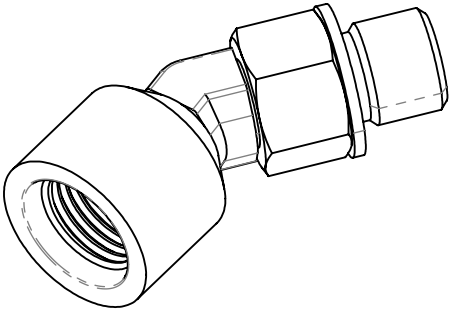


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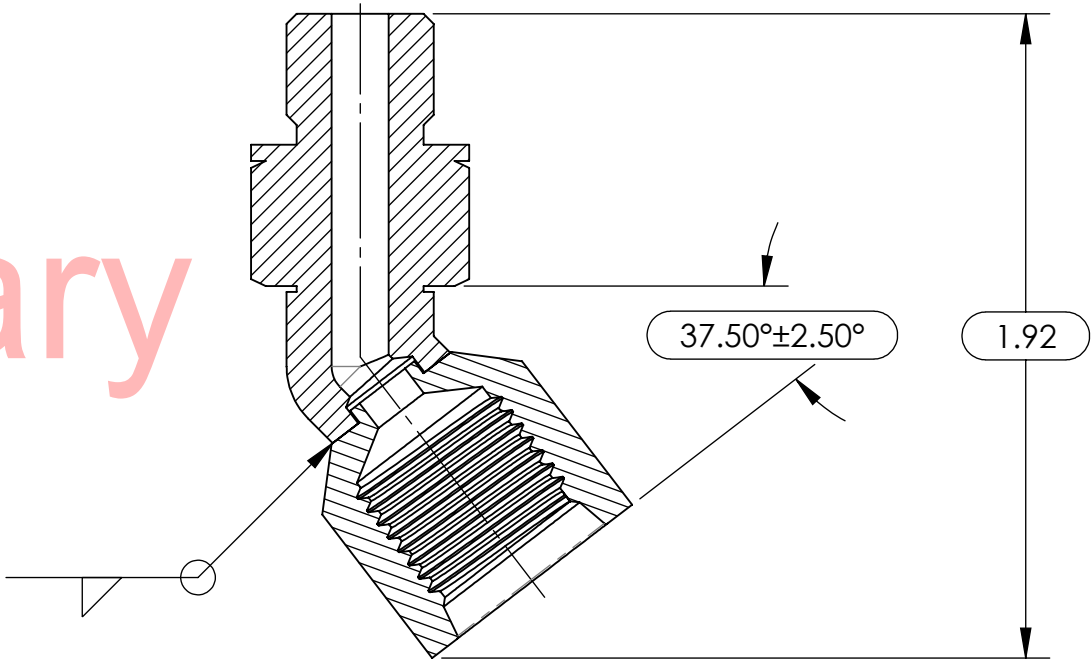
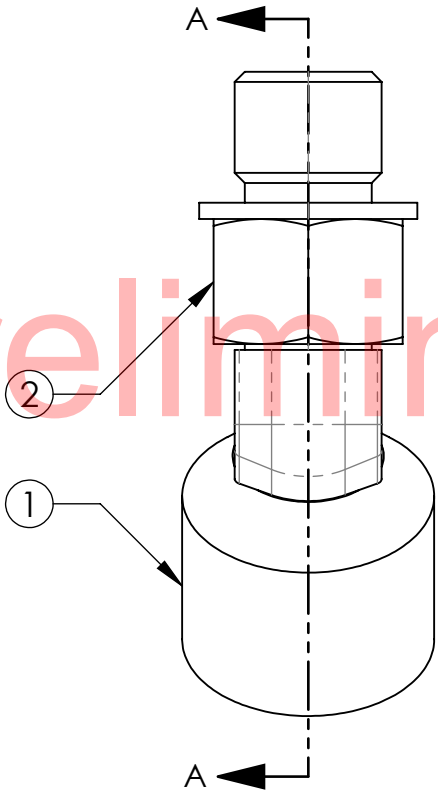
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
NC	INITIAL RELEASE	07/29/15	P. BRAVO
A	INCORPORATED ECN 05053	07/29/15	P. BRAVO
B	INCORPORATED ECN 05060	07/31/15	P. BRAVO
C	INCORPORATED ECN 05088	08/13/15	P. BRAVO
D	INCORPORATED ECN 05091	08/17/15	P. BRAVO
E	INCORPORATED ECN 05106	08/20/15	P. BRAVO

NOTES: PE2

- 1 MATERIAL: STAINLESS STEEL 316 IAW ASTM A276
- 2 MATERIAL: 601.3846 45 DEGREE ELBOW
- 3 FEATURE ADDED FROM 601.3846 45 DEGREE ELBOW SOURCE CONTROL DRAWING
- 4 DISCARD O-RING INCLUDED WITH 601.3846 45 DEGREE ELBOW DRAWING
5. WELDS IAW AWS-D17.1 CLASS C TIG WELD WITH ER308L OR ER316L FILLER ROD
6. DEBURR AND BREAK ALL SHARP EDGES
- 7 FINISH: IAW MPP-172 PASSIVATE IAW SECTION 6.1
8. IDENTIFY IAW MPP-120










651.0101

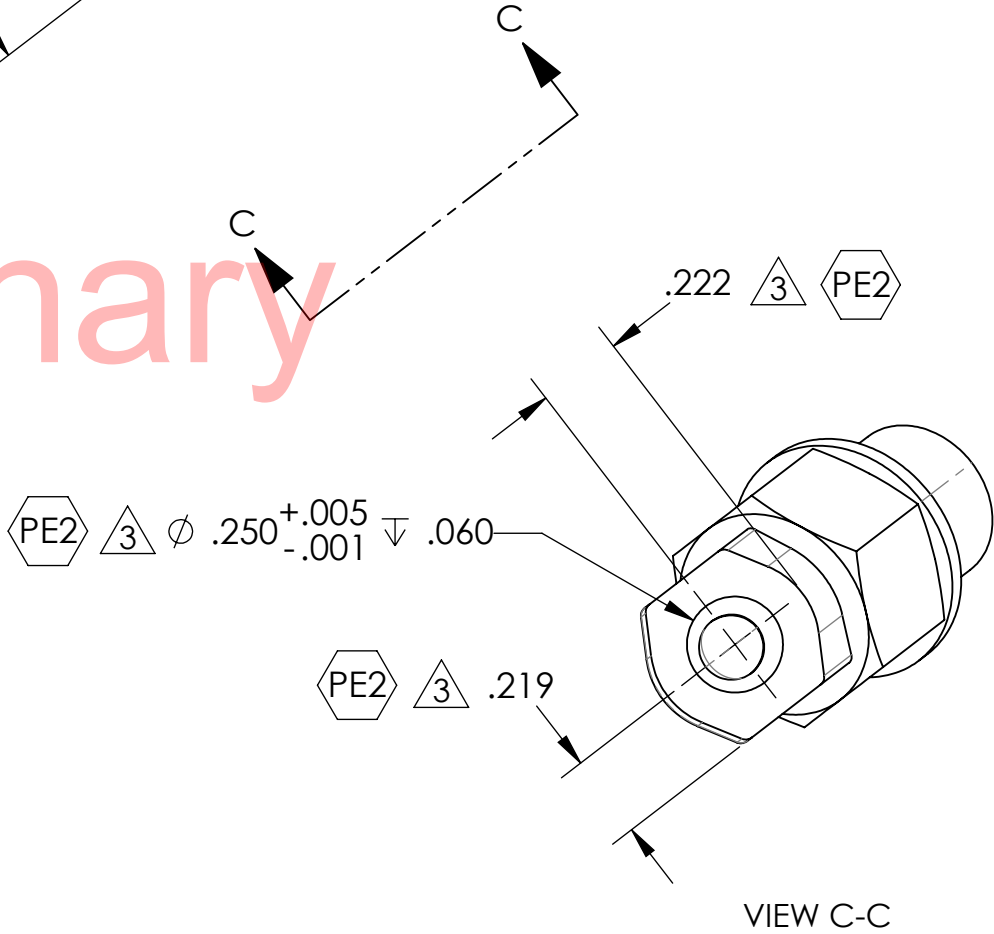
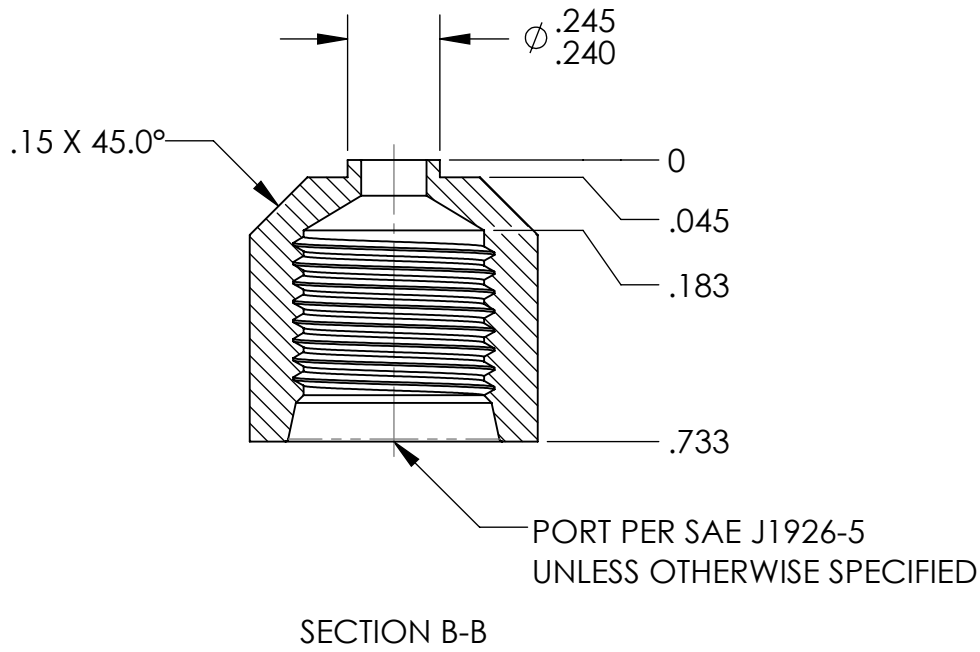
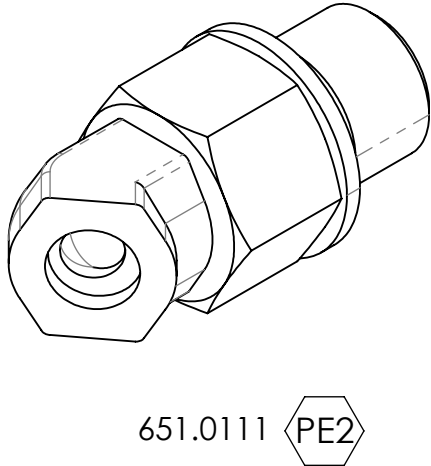
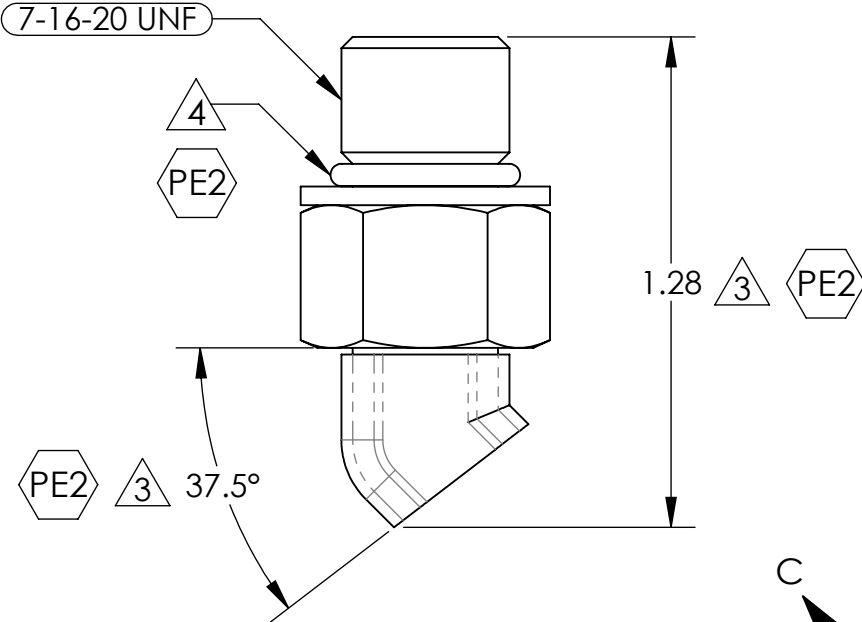
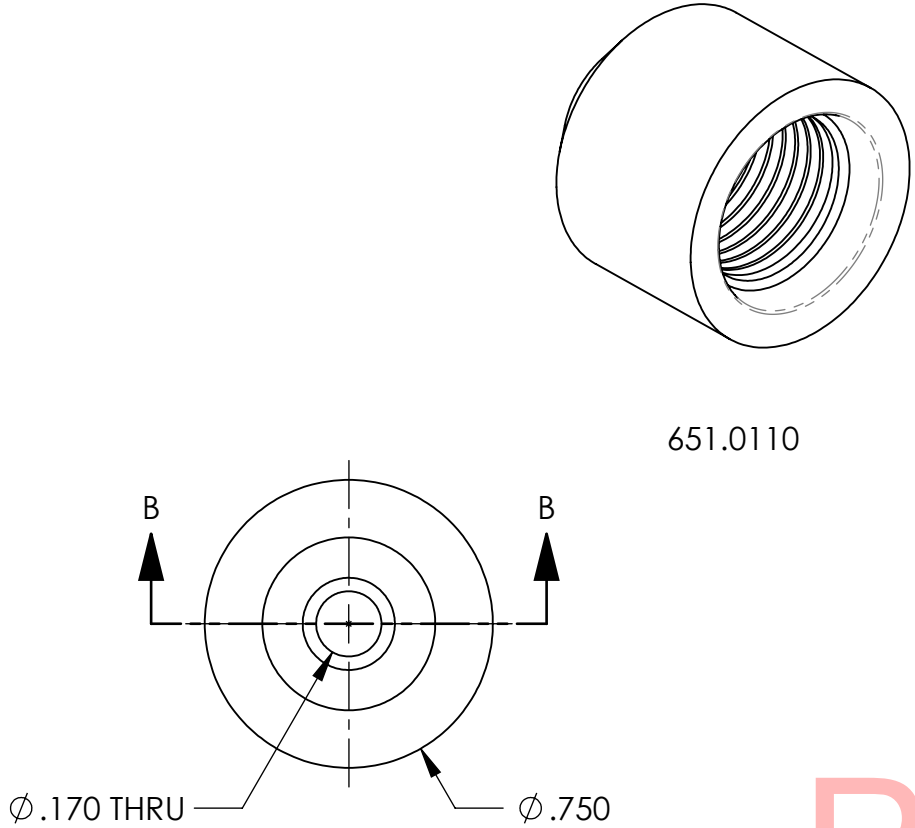


SECTION A-A

PROTOTYPE REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
A1-1 B1-1 D2-1 D4-1 D3-2 C5-2 C6-2 B7-2	PE1	NOTE 1: ADDED ASTM A276 STANDARD. NOTE 3: ADDED ER308L FILLER ROD. NOTE 4: REMOVED ELECTROPOLISH FINISH ADDED NOTES 6 AND 7 MODIFIED WELDING SYMBOL LOCATION ADDED SECTION A-A MODIFIED PORT CALLOUT MODIFIED HOLE DIMENSION ADDED DIMENSION ADDED DIMENSION	05/28/2020	T. CROSS
- A1-1 A5-2 A6-2 B4-2 B8-2 C5-2 C6-2 C7-2	PE2	UPDATED BOM UPDATED NOTES ADDED FLAG NOTE 4 FLAG NOTE WAS 2 IS 3 FLAG NOTE WAS 2 IS 3 P/N WAS 601.3846 IS 651.0111 FLAG NOTE WAS 2 IS 3 FLAG NOTE WAS 2 IS 3 FLAG NOTE WAS 2 IS 3	06/22/2020	T. CROSS

	1	2	651.0111	45 DEGREE ELBOW		 
	1	1	651.0110	GAUGE ADAPTER		
			651.0101	ANGLED GAUGE ADAPTER		
	.0101	FIND NO	PART NO.	DESCRIPTION	MAT'L	SPEC
QTY		PARTS LIST				
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR) 20.05.29		 <div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div>		
		DRAWN BY KPT	CHECKER KPT			
		DRAWING APPROVAL P. BRAVO 20.05.29				
		CONTRACT NO.				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ± .5°		ANGLED GAUGE ADAPTER		
		SIZE B	CAGE CODE 07MZ6	DWG. NO. 651.0100	REV. PE2	
		SCALE NONE			SHEET 1 OF 2	

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ORIGINAL DATE (MO-DA-YR) 20.05.29		DART 3030 ENTERPRISE CT., SUIT A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY KPT	CHECKER KPT		
DRAWING APPROVAL P. BRAVO 20.05.29		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		ANGLED GAUGE ADAPTER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .010$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. PE2
		CAGE CODE 07MZ6	DWG. NO. 651.0100
		SCALE NONE	SHEET 2 OF 2